



## • Pipe Manufacturing

At Serviacero Tubulares, we specialize in the manufacturing of high-spec steel tubing; round, square, rectangular tubes and special quality and precision profiles hot-rolled, cold-rolled, pickled, galvanized and aluminized steel, in commercial grades and high strengths.

### Characteristics:

We own a state-of-the-art mill.

- High frequency welding.
- Galvanized and aluminized seam metallizing.
- Eddy Current online testing, as well as non-destructive testing to ensure welding quality.
- Destructive tests performed in order to guarantee mechanical property.

Profiles	Dimensions (inches)	Thickness (inch)	Length (inch)
Round	0.625" - 3.000"	0.031" - 0.1196"	3.00 m - 8.60 m
Square pipes	0.500" X 0.500" 2.500" X 2.500"	0.031" - 0.1196"	3.00 m - 8.60 m
Rectangular	0.500" X 1.000" 2.000" X 3.000"	0.031" - 0.1196"	3.00 m - 8.60 m

\*Other profiles and lengths greater than 338 "at 8.5m depending on feasibility style  
\*For special measures request information

Mill Tooling Capacities							
Round profiles		Rectangular profiles				Square profiles	
mm	in	mm		in		mm	in
25.40	1.000	12.70	25.40	0.500	1.000	19.05	0.750
26.67	1.050	12.70	38.10	0.500	1.500	25.40	1.000
28.58	1.125	19.05	31.75	0.750	1.250	31.75	1.250
31.75	1.250	19.05	44.45	0.750	1.750	38.10	1.500
33.40	1.315	19.05	57.15	0.750	2.250	50.80	2.000
34.93	1.375	25.40	38.10	1.000	1.500	63.50	2.500
38.10	1.500	25.40	50.80	1.000	2.000		
41.28	1.625	25.40	69.85	1.000	2.750		
42.16	1.660	25.40	76.20	1.000	3.000		
44.45	1.750	31.75	63.50	1.250	2.500	19,609 x 30,734	.772 x 2,210
47.63	1.875	38.10	63.50	1.500	2.500		
50.80	2.000	50.80	76.20	2.000	3.000		
60.33	2.375						
63.50	2.500						
76.20	3.000						

**Elliptical profiles**  
mm in  
ASTM A500  
ASTM A513  
ASTM A787