



**serviacero<sup>®</sup>**  
**WORTHINGTON**

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**Capabilities Summary**

# Committed to developing long-term relationship with our customer and suppliers.

## 50 Years leading the way in steel processing



Construction & Heavy Gauge Products



Alloy and Non-Ferrous Metal for Tooling



Industrial Flat Steel Processing



Electro forged Gratings



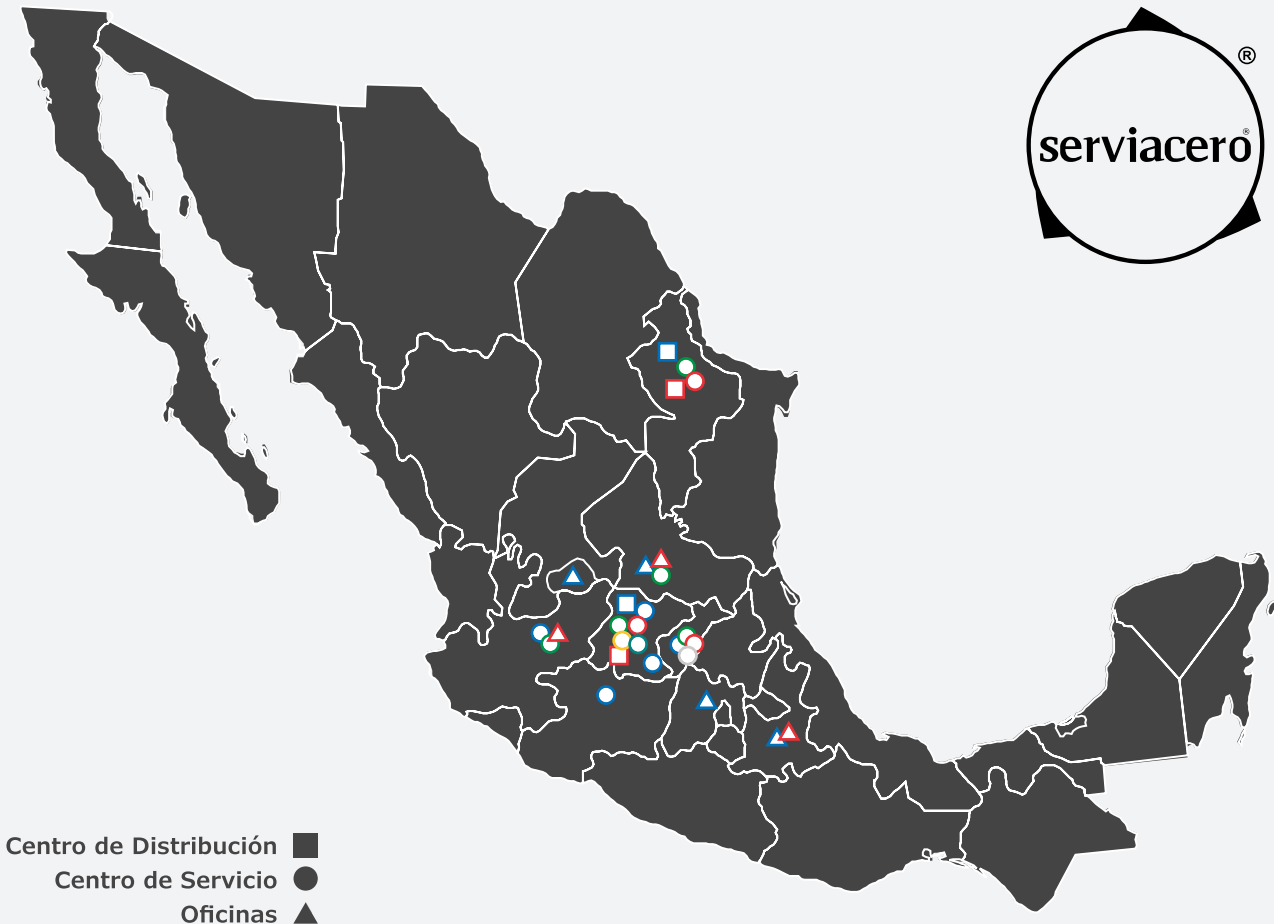
Specialized Mechanical Tubing



Metal Packaging Solutions



Metal Fab Components





# Adding value through expanded processing capabilities across all types of material.

## Why Serviaceró?

- Strong relationship with major mills both locally and internationally.
- Experience servicing the Automotive Industry at OEM, Tier I & II levels.
- Tailored logistics, storage & processing solutions.
- Expert Technical Services/Metallurgical Team.



Automotive  
Appliances  
Heavy Equipment  
HVAC  
Electronics



## CARBON STEEL:

HR/CR/COATED

Formable Steel: IF/EDDS/DS

HSLA (50X, 60X, 80X, 100X)

AHSS (DP, TRIP, etc.)

Press Hardened Steel

Pre-Paint-Vit I & II

Stainless Steel

## 5 SLITTING LINES (2 MTY, 1QRO & 2 León)

Gauge: 1/2" thickness to 0.010"

Width: 1/2" max

Continuous gauge control

Automated Packaging lines

## 3 CUT-TO-LENGTH LINES (LEÓN)

Gauge: 1/2" thickness to 0.014"

Width: 72" max

## 1 MULTIBLANKING LINE (MONTERREY)

Gauge: 0.134" to 0.014"

Width: 30-72" max

Coil weight: 30,000 kg max



# PRODUCTS

## 1 WAREHOUSE (HERMOSILLO)

## 1 BLANKING PRESS (1,500 TON)

Bed Size: 144"x104"

Feed Line: 1/2"x78"

Bed Size: 144"x104"



## PICKLING

Line Type: Push-Pull Acid Pickling

Weight: 66.000· max/30 metric tons max

Pre Wash section for re-pickling coils

Thickness: 0.060" - 0.500" /1.50-12.70 mm

Width: 36-72"/914-1,828 mm

Material YP: 80.000psi @ t=0.250"

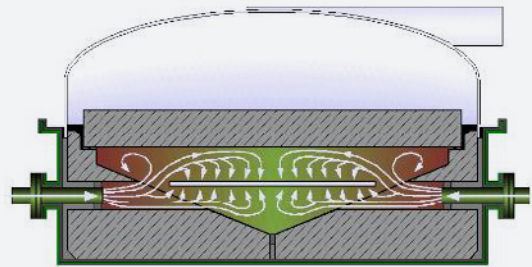
50.000psi @ t=0.500!"

Flattener@ t: 0.060" - 0.500"

Shape Corrective Levelling @ t:0.060 - '.250"

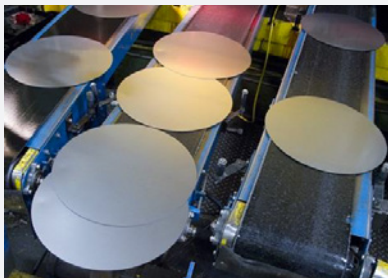
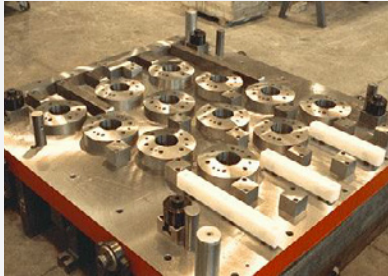
Gauge Control @ t:0.060-0.250"

Annual Capacity: 500.000 tons





## CONFIGURED BLANKING



### Lower your total costs!

#### Save on freight

Multiple processes under one roof  
Pay freight on usable weight; leave your scrap behind

#### Yield improvement through nesting

Use less material  
Eliminate the slitting process  
Reduce gross weight

#### Automotive exposed capability

#### Die design and build

#### Multiple-out tooling

#### JIT delivery

1500 Ton Press  
Coil Weight Max.: 30 Metric Ton  
Gauge: .040" to .500" capability  
Coil Width Max.: 72" (1829mm)  
Bed Size: 1x144" (2642mmX3658mm)  
Shunt Height (36"), Stroke (12"), 40 spm.  
Automatic Feed Company feedline

Flattener for heavy gauge  
Leveler for light gauge advanced high strength

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