



## Plate Leveling

In Serviacero Comercial we level plate with processed laser quality in our cutting line of coils or sheets with state-of-the-art technology and the highest standards of quality and flatness in the industry.

Capacity processing

Plate Leveling		
Material	Hot Rolled Pickling and Without pickling	
Thickness / Mechanical Properties	Thickness	Mechanical Properties (psi max at Yield Strength)
	0.750′′	L.E 77,000
	0.625'' 0.500''	L.E 80,000 L.E 100,000
	0.074′′	Min
Roll weight	≤ 36,000 kg [80,000 lbs ]	
Inside diameter	Maximum 30" [76 cm]	Minimum 24" [61 cm]
External diameter	Maximum 80" [203 cm]	Minimum 42" [107 cm]
Sheet width	Maximum 98" [249 cm]	Minimum 24" [61 cm]
Length	Maximum 480" [1,219 cm]	Minimum 36" [91 cm]
Package height	Maximum 36" [91 cm] Including pallets / purlin	
Package weight	Maximum 10,000 kg [22,000 lbs] every 240" [610 cm]	
Brushed	Brush system that cleans and vacuums the surface thus improving its appearance.	
Planing meter	In real time, it inspects $100\%$ of the material ensuring it complies with the specification.	

traceability of the product.

Each sheet is identified with information for the correct

**Sheet Meter**